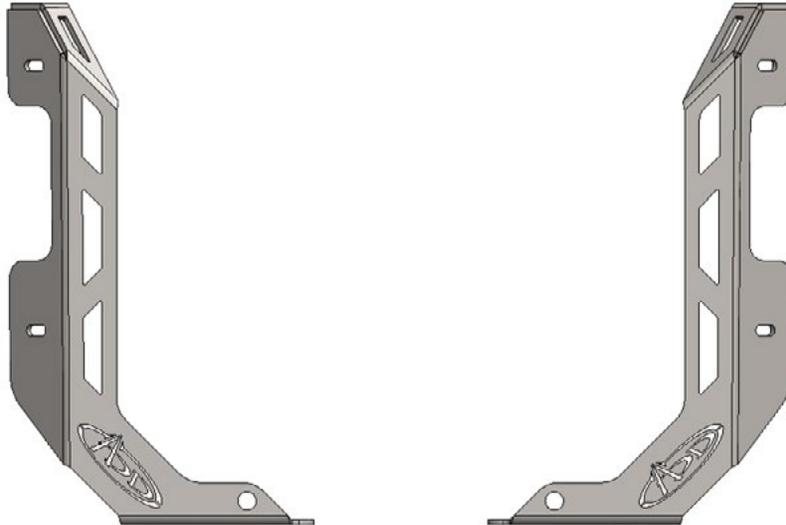


2019-23/GMC/CHEVY 1500 BED CHANNEL STIFFENERS AC1402501NA



TOOLS REQUIRED

- (Torx) T15
- (Allen) 7/32
- (Drill Bit) 5/8
- Riv Nut Hand tool
- 3/8" Riv Nut Mandrel
- Ratchet
- Drill



TIME REQUIRED

- 1 hours for OEM Removal/Install



SKILL LEVEL

-Easy/Intermediate



INCLUDED IN KIT

- (8) 3/8-16 X 1" Button Head Bolt
- (8) 3/8" Flat Washer
- (8) 3/8-16" Riv Nut

⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
Customer Service (480) 671-0820

Addictive desert designs is *not* responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

***ALWAYS WEAR EYE PROTECTION
WHEN OPERATING POWER TOOLS***

HARDWARE/PARTS

A.



3/8-16 X 1" BUTTON HEAD BOLT

QTY: 8

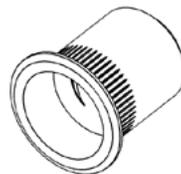
A1.



3/8" FLAT WASHER

QTY: 8

A2.



3/8-16" RIVET NUT

QTY: 8

Reference this page throughout the install

BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 1

Remove the tail light mounting bolts using a (T15). Unplug the lights as shown below.

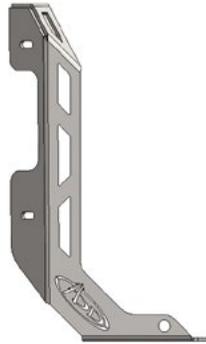


BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 2

Install the bed channel stiffeners on the correct sides with the logos facing to the back of the truck as shown below.



DRIVER



PASSENGER

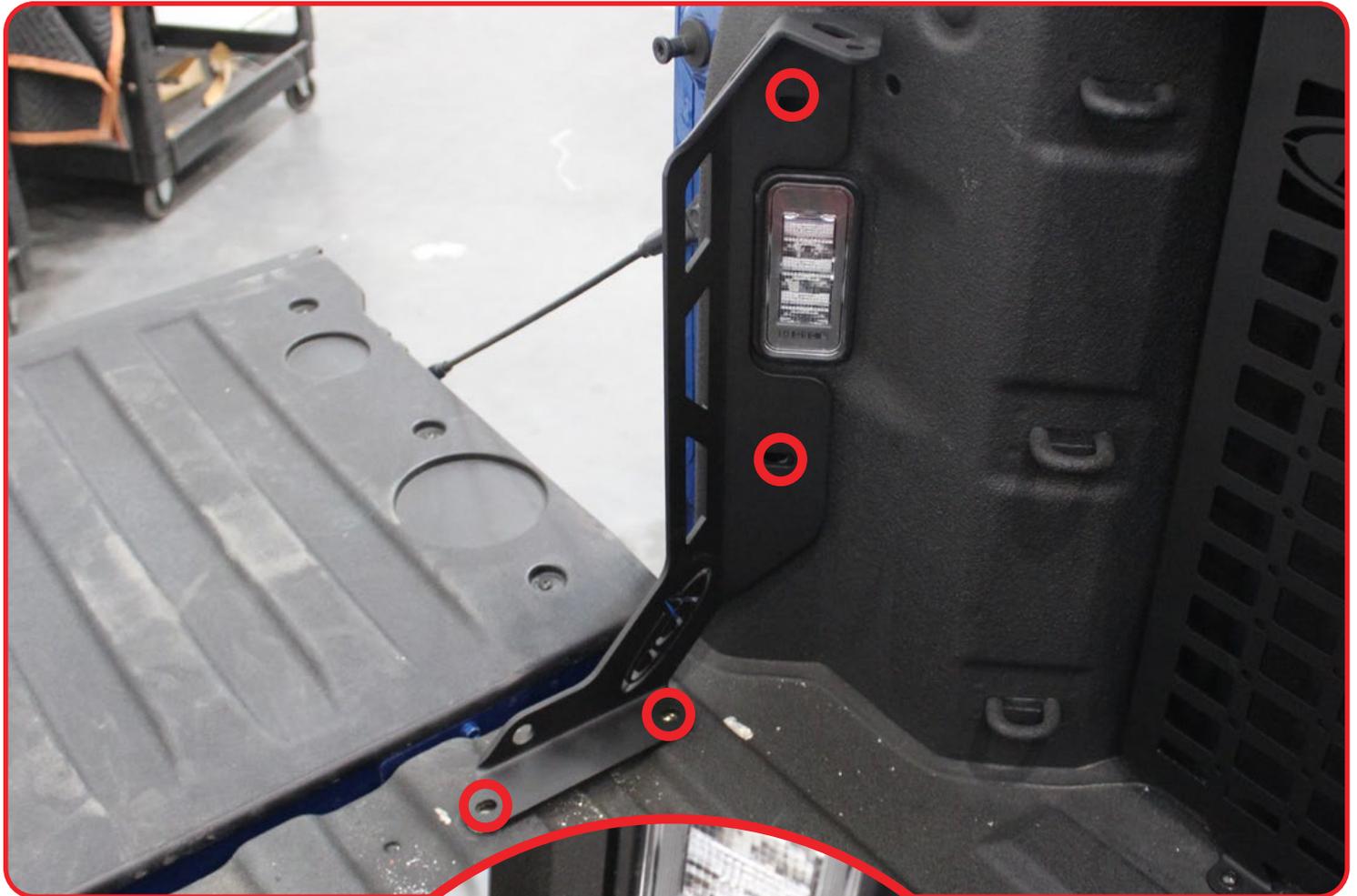


BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 3

Mark the holes.



BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 4

Using a (5/8 drill bit), drill the marked holes from **step 3**.

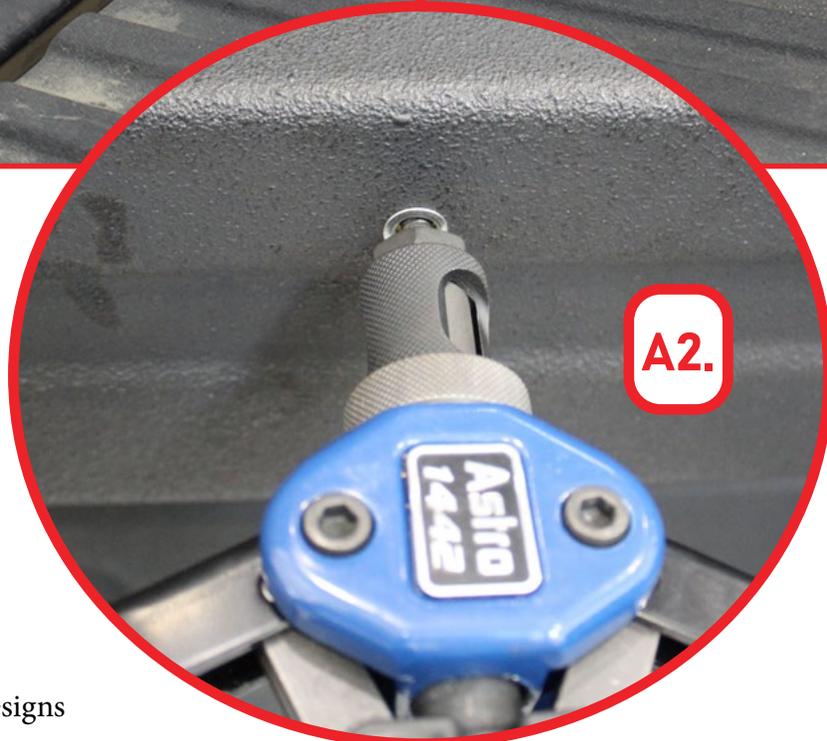


BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 5

Using a (riv nut hand tool) with a (3/8" riv nut mandrel), install the provided (A2) 3/8-16" riv nuts in the holes drilled in **step 4**.

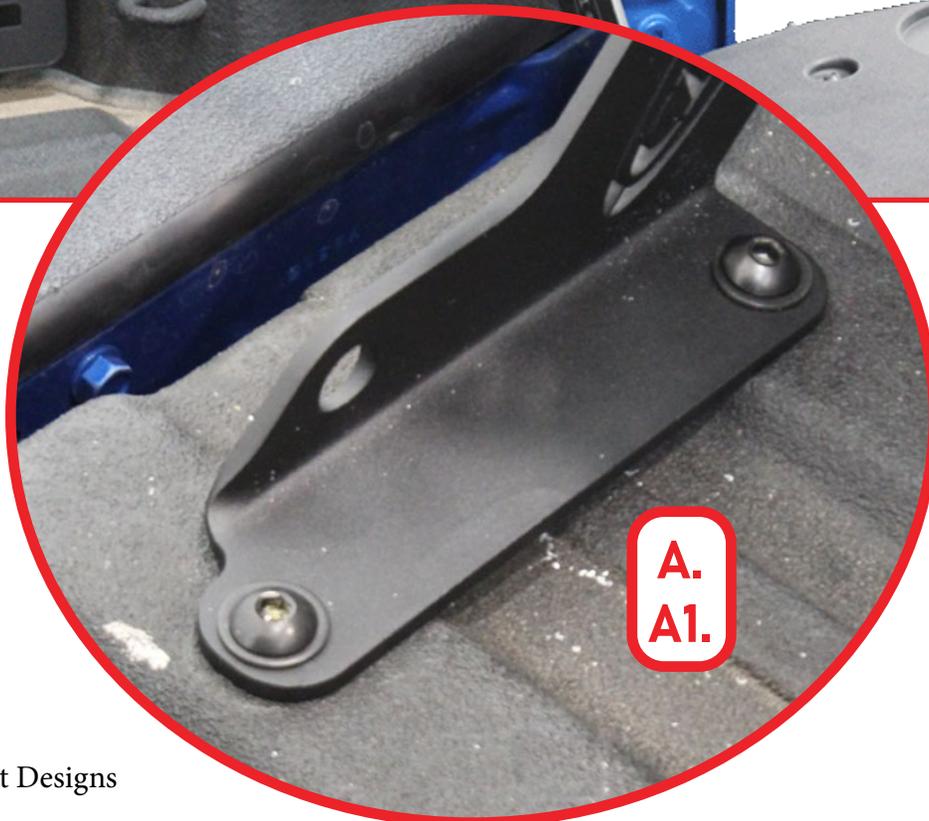
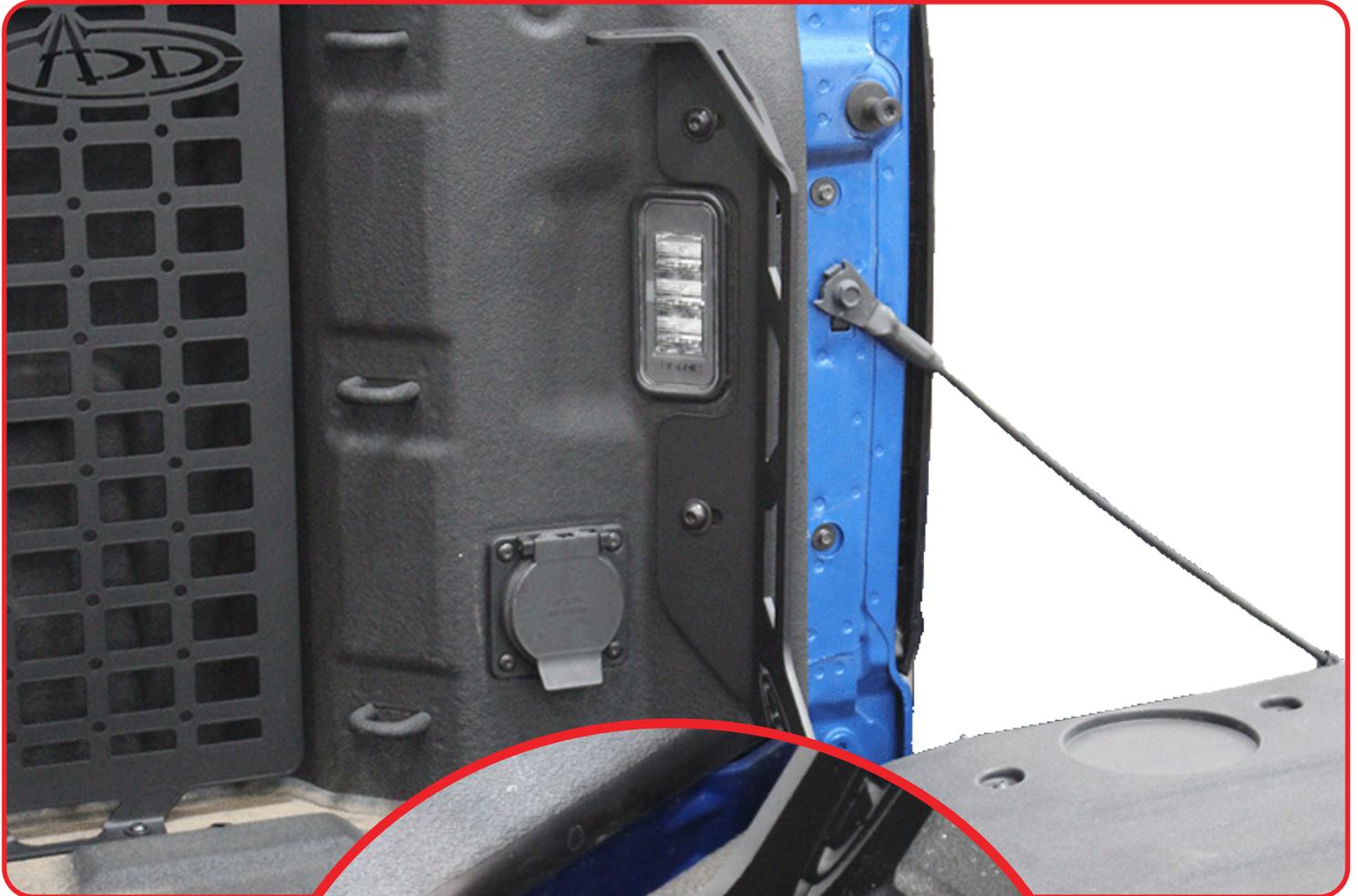


BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 6

Using a (7/32 allen), install the provided (A, A1) 3/8-16 X 1" button head bolts, and 3/8" flat washers in the riv nuts installed on step 5.



BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

INSTALL

□ STEP 7

Install the tail light mounting bolts using a (T15). plug in the lights as shown below.



BED CHANNEL STIFFENERS 2019-23/GMC/CHEVY 1500

FINAL

□ STEP 8

Stand back and enjoy your new ADD Bed Channel Stiffener.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS
WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,
PLEASE CALL 480-671-0820 OR
EMAIL INFO@ADDICTIVEDESERTDESIGNS.COM